



ROBERT & SONS ALUMINUM, INC.

Aluminum Channel Letter Coils

PAINTED AND ANODIZED STOCKED COILS

| DESCRIPTION | COLOR CODE | GAUGE | 3.5 270 | 4.3 270' | 5.3 270' | DESCRIPTION | COLOR CODE | GAUGE | 3.5 270' | 4x3 270' | 5.3x270' |
|---------------------------|------------|-------------|---------|----------|----------|-------------------------------|------------|-------|----------|----------|----------|
| Gloss Black / White | 101 | .040 | X | X | X | Brite Red / White | 116 | .040 | X | | X |
| Gloss Black / White | 101 | .063 | | | X | Hunter Red / White | 131 | .040 | X | | X |
| Matte Black / Gloss White | 102 | .040 | X | X | X | Bronze / Gloss White | 122 | .032 | | | X |
| Heron Blue / White | 103 | .040 | X | | X | Bronze / Gloss White | 122 | .040 | X | X | X |
| Orange / White | 105 | .040 | | | X | Lucky Green / White | 135 | .040 | X | | X |
| Burgundy / White | 106 | .040 | | | X | Ivy Green / White | 171 | .040 | | | X |
| Pepsi Blue / White | 108 | .040 | | | X | Yellow / White | 151 | .040 | X | | X |
| Chevron Blue / White | 194 | .040 | X | | X | Brown / White | 191 | .040 | | | X |
| Light Gray / White | 109 | .040 | | | X | Brite Silver Metallic / White | 149 | .040 | X | | X |
| Dark Gray / White | 119 | .040 | | | X | Brite Clear Anodized | 231 | .040 | X | | X |
| White / White | 111 | .032 | X | | X | Brite Gold Anodized | 233 | .040 | | | X |
| White / White | 111 | .040 | X | X | X | Brite Brushed Clear | 235 | .040 | X | | X |
| White / White | 111 | .050 & .063 | | | X | Brite Brushed Gold | 236 | .040 | | | X |
| Ivory / White | 113 | .040 | | | X | Clear Satin Anodized | 228 | .040 | X | | X |

MILL FINISH STOCKED COILS

| DESCRIPTION | COLOR CODE | GA | 1" 270' | 1.5 270' | 2 270' | 2.5 270' | 3.5 270' | 3.5 270' | 4 270' | 4.3 270' | 5 270' | 5.3 270' |
|----------------------|------------|------|---------|----------|--------|----------|----------|----------|--------|----------|--------|----------|
| Mill Finish 3003 H14 | 400 | .040 | | | | | X | X | | X | | X |
| Mill Finish 3003 H14 | 400 | .050 | | | X | X | X | X | X | | X | X |
| Mill Finish 3003 H14 | 400 | .063 | X | X | X | X | X | X | X | X | X | X |

* Mill finish coils are stocked without masking, please specify if masking is needed when placing order

RSA is a mill direct buyer of master coils and all processing is done in house, allowing us to stock more colors and finishes than any other supplier.

No minimum requirements on non standard coil widths in these colors and finishes

Other stock colors available in channel letter coils with a minimum requirement of the yeild of 48" width slit to the sizes needed, please refer to our master color chart or website for complete stock listing.

Custom designed packaging for easy handling, identification and protection.

Sheet stock is available for letter backs and raceways

Corporate ID programs are a specialty of RSA. We have supplied the coil stock for McDonalds, Target, H&R Block, Wells Fargo, Panda Express, Chrysler, and Burger King to name a few.

Custom color minimum requirements 5,000 lbs lead time 4-6 weeks after color approval.

Below would be the yeild for 5.3x270', we can supply any width or multiple widths from master coil.

.032x5.3x270' = 90 coils .040x5.3x270' = 72 coils

.050x5.3x270' = 54 coils .063x5.3x270' = 45 coils

The paint finish is a baked on polyester paint warranteed for 10 years . Each coil has a bright white reverse for maximum light